

Work Order ID 111958

Tuesday, January 28, 2014 10:00:46 AM

D 4 6 5 2 - 1
B 1 1 1 9 5 8

111958

Page 1

Item ID: D4652-1

Revision ID:

Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/28/2014 Start Qty: 120.00

Required Date: 6/26/2014 Req'd Qty: 120.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: CL

Date: 14/01/28

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4652

C

100

0.00

100

Purchasing

Purchasing

Memo

0.00

Issue P/O: 22816

Purchase Part Number: AV364302-QCP820

Supplier: BIRK AEROSYSTEM CORPORATION

Note: d4652-3 is included in the -1
Certificate of conformity is required

CL 14/01/28 120

110

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

14/1/18 (70)

Work Order ID 111958

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Item ID: D4652-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Air Valve, 1.16 Id Disk Type
 Start Date: 1/28/2014 Start Qty: 120.00 ***120*** Cust Item ID:
 Required Date: 6/26/2014 Req'd Qty: 120.00 ***120*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 DAS 27 9-89 4/4/21				90			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location MF3 Memo	0.00 0.00				90x		14-4-21	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				ML5		14-04-21	

DAS
28
9-89

AA 14-04-21

Picklist Print

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Page 1

Work Order ID: 111958

Parent Item: D4652-1

Parent Item Name: Air Valve, 1.16 Id Disk Type

Start Date: 1/28/2014

Required Date: 6/26/2014

Start Qty: 120.00

Required Qty: 120.00

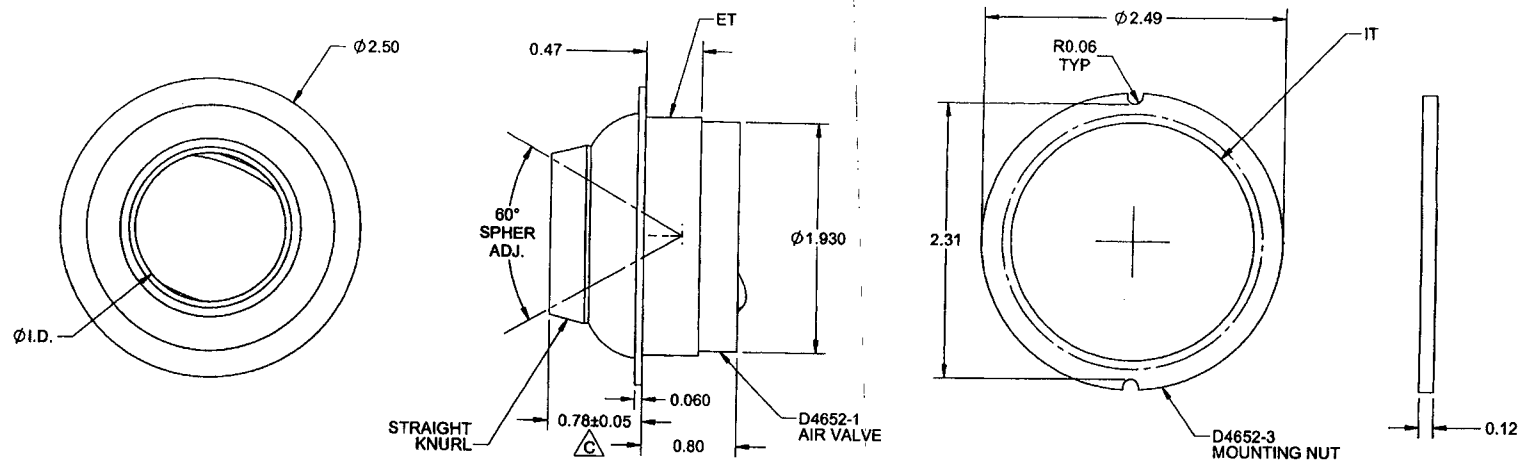
Comments: Ipp RevA 12.05.31 new issue EC verified by:JLM
UPDATE DD VERF:JLM

IPP REV:B 14.01.23 DWG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AV364302-QCP820 Air Valve (Satin Black)		Manufactured	No				Each	0.0000		120			

12/14/18 (94)

SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/ MOUNTING NUT

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	MATERIAL	FINISH	INSIDE DIAMETER "ID"	MOUNTING NUT TYPE	EXTERNAL THREAD "ET"	INTERNAL THREADS "IT"	WEIGHT (lbs)
D4652-1	AIR VALVE	BIRK AEROSPACE CORPORATION	AV364302	ALUMINUM	QCP820 SATIN BLACK	1.25	ALUMINUM	2.00-24 UNS-2A	N/A	0.08
D4652-3	MOUNTING NUT	BIRK AEROSPACE CORPORATION	MN8005-1	ALUMINUM	QCP820 SATIN BLACK	N/A	ALUMINUM	N/A	2.00-24 UNS-2B	0.02

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE
- 8) PURCHASE VENDOR ASSEMBLY P/N AV364302-QCP820. VENDOR ASSEMBLY INCLUDES AV364302 AND MN8005-1

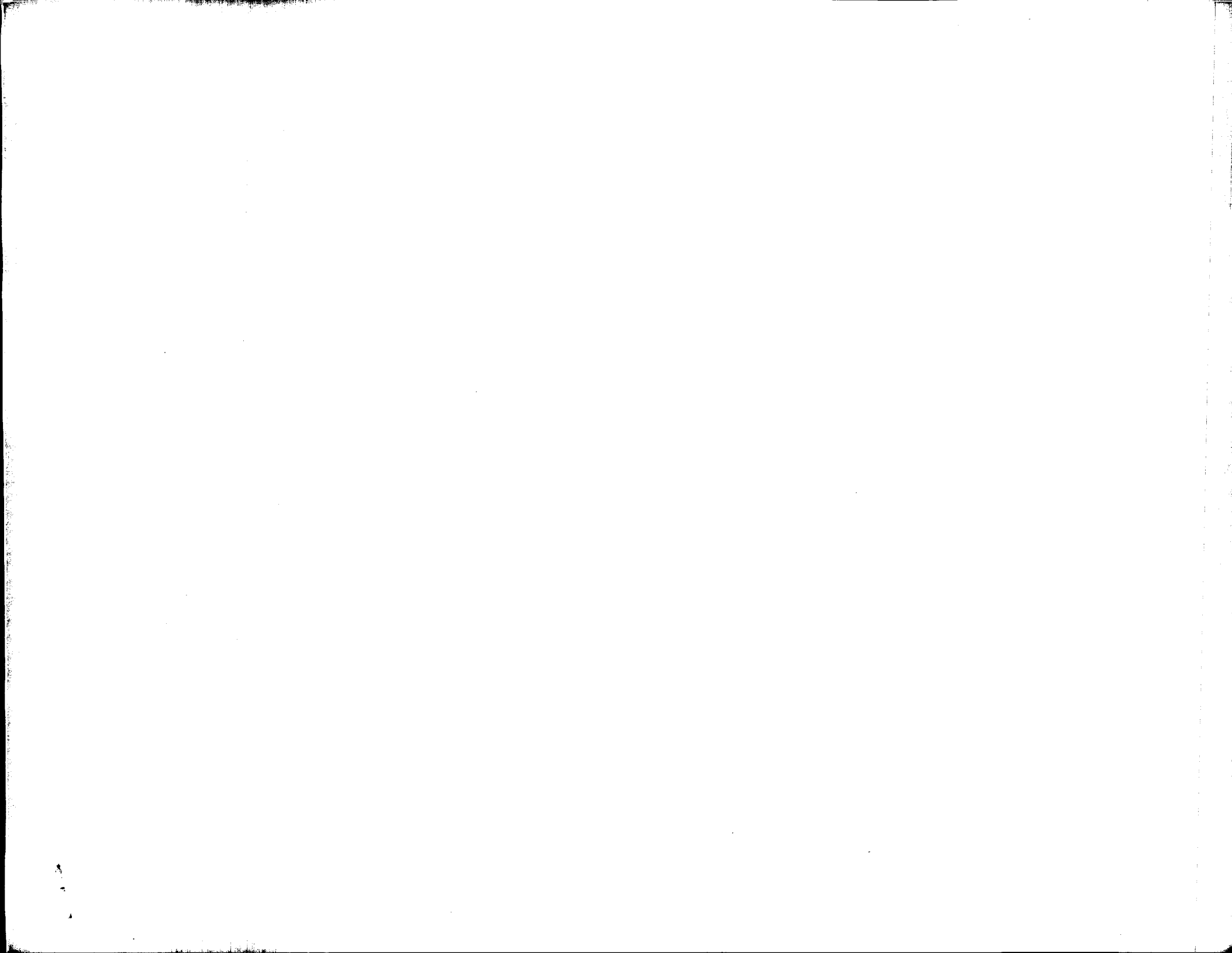
C214101128
W/O: 11958

C	REVISE VENDOR P/N AND SPECIFICATIONS (ZN B4-1,B5-1, B6-1 & A8-1)	RF	13.11.08
B	ADD P/N TABLE/DESCRIPTION	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	BC		
MFG. APPR.	MG		
APPROVED	AS		
DE APPR.	AS		
DATE	13.11.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4652** REV. C
SHEET 1 OF 1
TITLE **AIR VALVE** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22816

Purchase Order Date 1/28/2014

PO Print Date 1/28/2014

Page Number 1 of 2

Order From :
BIRK AEROSYSTEMS CORPORATION
14321 COMMERCIAL DRIVE
GARDEN GROVE, CALIFORNIA 92843

VU-BIR001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

6214101/28

Contact Name
Vendor Phone 714-554-9782

Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	AV364302-QCP820 AS PER DWG D4652 REV. C B111957	Air Valve (Satin Black)	3/28/2014 No 3/28/2014		120.00 Each	\$262.02	\$31.44
Line Total:							\$31.44
2	AV364302-QCP820 AS PER DWG D4652 REV. C B111958	Air Valve (Satin Black)	6/26/2014 Yes 6/26/2014		120.00 Each	\$262.02	\$31.44
Line Total:							\$31.44
3	AV364302-QCP820 AS PER DWG D4652 REV. C B112003	Air Valve (Satin Black)	9/26/2014 Yes 9/26/2014		120.00 Each	\$262.02	\$31.44

Note:

1/28/2014

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 04/16/14

CUSTOMER PO: PO22816

SHIPPER NO.: DAR140416

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
1	AV364302-QCP820	Air Valve (Rev. -)	120	90	1404616 MFG: 1416	90	
		VALUE FOR CUSTOMS: \$23582.70 USD Country of Manufacture: United States			<i>Perry</i>		

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF

**QUALITY CONTROL INSPECTOR****FEDEX P1 COLLECT**